

DIRECT ADHESION INSTALLATION

NOTE: Verify that your substrate will hold an adequate bond to the recommended adhesive. If in doubt about a coating or a finish already in place, an adhesion mock up test is recommended before you begin.

- 1) Cut, scribe and dry pre-fit all GiosFelt Forms/Tiles as necessary.
- 2) Once all of the Forms/Tiles have been properly sized and trimmed, begin applying the adhesive to the BACK SIDE (ONLY). Use only Liquid Nails LN710 or LN2000 adhesive tubes*.
- 3) Place the Liquid Nails cartridge into caulking gun, cut the nozzle to produce a 1/4" thick bead and puncture the inner seal. A 1/4" bead will cover approximately three 4' x 9' sheets per 9 fl oz tube.
- 4) Apply a bead around the entire perimeter of the BACK of the Form/Tile. Place the bead to be no more than 1" in from the perimeter at any point.
- 5) Apply a zig zag or diagonal pattern of additional adhesive across the central sections of the Form/Tile, within the perimeter bead. See the images on the right for guidance.
- 6) Apply the Form/Tile to the substrate within 20 minutes and monitor your adhesive to prevent it from skinning over. Set the Form/Tile into place and smooth with open palms.
- 7) Remove the Form/Tile from the substrate and hold it off the surface for one minute. Then reset the panel into place and smooth with firm pressure to set it. Use mechanical fasteners if you see the need to help this stay positioned while the adhesive remains wet.
- 8) Install all Forms/Tiles by maintaining the identical orientation for each panel installed. Do not reverse or flip.

* Never use solvent based contact adhesives or any unauthorized adhesives.

